

## UNITED STATES DEPARTMENT OF COMMERCE Patent and Trademark Office Address: COMMISSIONER OF PATENTS AND TRADEMARKS Weshington, D.C. 20231

SERIAL NUMBER   FILING DATE	FIRST NAMED INVENTOR	····	ATTORNEY DOCKET NO.
On the second second			
08/327,887 10/24/94 Fim		s	9905 305.63
		BILODEGO	EXAMINER
	biM1/0409		
MICHALL D SCHUMANN		ART UNIT	PAPER NUMBER
MERCHANT GOULD SMITH ED			19
5 SCHMID) 3100 NORWEST 90 SOUTH SEVENTH STREET			( /
MINNEAPOLIS MN 35402-41		110.1 DATE MAILED:	
This is a communication from the examiner in che COMMISSIONER OF PATENTS AND TRADEM	parge of your application.	DATE MAILED.	04/09/96
	,		
This application has been examined	Responsive to communication filed on	1,5/9/0	<b>17</b>
This approach has been examined IE	responsive to communication filed on	that in	This action is made fina
A shortened statutory period for response to this Fallure to respond within the period for response	action is set to expire month(s), will cause the application to become abando	days from the days from	om the date of this letter.
Part I THE FOLLOWING ATTACHMENT(S) A	RE PART OF THIS ACTION:		
1. Motice of References Cited by Exami	ner, PTO-892. 2. Not	ce of Draftsman's Pa	tent Drawing Review, PTO-948
3. Notice of Art Cited by Applicant, PTO	-1449. 4. Not	ce of Informal Patent	Application, PTO-152.
<ol><li>Information on How to Effect Drawing</li></ol>	Changes, PTO-1474. 6		
Part II SUMMARY OF ACTION			
1270			
1. Claims (, /_   , 8			are pending in the application
Of the above, claims		are	withdrawn from consideration.
2. S Claims 5. C		<del></del>	have been cancelled.
s. Ctaims			_ are allowed.
4. 🖸 Claims 1. 2 1 8			_ are rejected.
5. Ctalms			_ are objected to.
6. Claims	a	re subject to restrictio	n or election requirement.
7. This application has been filed with infor	mal drawings under 37 C.F.R. 1.85 which are	acceptable for exami	nation purposes.
8. Formal drawings are required in respons	e to this Office action.	•	
<ol> <li>The corrected or substitute drawings have are acceptable; and acceptable (see</li> </ol>	re been received on se explanation or Notice of Draftsman's Paten	Under 37 C	F.R. 1.84 these drawings FO-948).
10. The proposed additional or substitute she examiner; Odisapproved by the examination	eet(s) of drawings, filed on ner (see explanation).	. has (have) been	☐ approved by the
11. The proposed drawing correction, filed _	has been ppprov	red; 🛘 disapproved	; (see explanation).
12. Acknowledgement is made of the claim to been filed in parent application, serial	or priority under 35 U.S.C. 119. The certified no; filed on	copy has Et been re	
13. Since this application apppears to be in c accordance with the practice under Ex pa	ondition for allowance except for formal matte ute Quayle, 1935 C.D. 11; 453 O.G. 213.	rs, prosecution as to	the merits is closed in
14. Cother	•		

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The text of those sections of Title 35, U.S. Code not included in this action can be found in a prior Office action.

Claims 1, 2, 7, and 8 are rejected under 35 U.S.C. § 103 as being unpatentable over the admitted prior art in view of Gutierrez [US 5,056,749].

The admitted prior art teaches providing a silicon substrate (10); forming a field oxide (3), junction layer (2), and polysilicon gate electrode (5); forming a first insulating layer (6) over the structure; forming a patterned polysilicon conductive layer (7) on the first insulating layer; forming a second insulating layer (8) over the first; forming holes in the first and second insulating film to the gate and junction followed by filling the holes with CVD tungsten (9) (Figures 1A, 1B). The admitted prior art doesn't teach filling the first holes with selective CVD tungsten prior to forming the second insulating layer or a second step of forming selective CVD tungsten in the second insulating layer via holes.

Gutierrez teaches forming a field oxide region (122) a junction layer (116) and a patterned polysilicon conductor (114) over a semiconductor substrate (140), forming an insulating layer (124 or 230), forming contact holes (110, 112) to the poly conductor and the junction layer, selectively forming tungsten (226, 228) in the contact holes, forming a second insulating layer (232) on the first insulating layer (Figures 7 and 8, col 4, line 35-col 5, line 18), and repeating the process to form contact vias (224) and metal interconnection lines (220,216) (col 5, lines 18-21), where the process doesn't require planarization and can be

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performed on an uneven surface (col 5,lines 39-53). It can be seen from the Figures that the holes are of a substantially even depth in a given insulating layer. Gutierrez teaches forming the polysilicon conductor (114) which extends over a region isolated by field oxide regions and teaches the device may be an NMOS (Figure 7, col 4, lines 54-65). Therefore it seems that the polysilicon (114) may be a gate electrode but this is not completely clear.

It would have been obvious for one with ordinary skill in the art in the process of the admitted prior art to have filled the holes in the first insulating layer with selective CVD tungsten prior to forming the second insulating layer and a second step of forming selective CVD tungsten in the second insulating layer via holes for the advantages taught by Gutierrez.

Applicant's arguments filed 2/15/96 concerning the 35 U.S.C. § 112 first paragraph rejection of the action mailed 9/12/95 is found to be persuasive.

Applicant's arguments filed 2/15/96 concerning the 35 U.S.C. § 103 rejection of the action mailed 9/12/95 is most in light of the new grounds of rejection.

Applicant's amendment necessitated the new grounds of rejection. Accordingly, THIS ACTION IS MADE FINAL. See M.P.E.P. § 706.07(a). Applicant is reminded of the extension of time policy as set forth in 37 C.F.R. § 1.136(a).

A SHORTENED STATUTORY PERIOD FOR RESPONSE TO THIS FINAL ACTION IS SET TO EXPIRE THREE MONTHS FROM THE DATE OF THIS ACTION. IN THE EVENT A FIRST RESPONSE IS FILED WITHIN TWO MONTHS OF THE MAILING DATE OF THIS FINAL ACTION AND THE ADVISORY ACTION IS NOT

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MAILED UNTIL AFTER THE END OF THE THREE-MONTH SHORTENED STATUTORY PERIOD, THEN THE SHORTENED STATUTORY PERIOD WILL EXPIRE ON THE DATE THE ADVISORY ACTION IS MAILED, AND ANY EXTENSION FEE PURSUANT TO 37 C.F.R. § 1.136(a) WILL BE CALCULATED FROM THE MAILING DATE OF THE ADVISORY ACTION. IN NO EVENT WILL THE STATUTORY PERIOD FOR RESPONSE EXPIRE LATER THAN SIX MONTHS FROM THE DATE OF THIS FINAL ACTION.

Applicant may respond to this office action by facsimile transmission as per 37 CFR 1.6(d) (Also see MPEP 502.01). Applicant is directed to 58 FR 54494 (October 22, 1993) and 1156 Off. Gaz. Pat. Office 61 (November 16, 1993). Also see 37 CFR 1.4(f). The transmission should identify the serial number of the application, art unit 1107 and the name of the examiner in charge of the application as indicated below. The facsimile numbers for group 1100 are (703)305-3599 and (703)305-3600.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to examiner Thomas Bilodeau whose telephone number is (703) 308-1090.

Any inquiry of a general nature or relating to the status of the application should be directed to the Group Receptionist whose telephone number is (703) 308-0661.

GEORGE FOURSON PATENT EXAMINER GROUP 1100

Tbilodeau March 28, 1996